

# Hose Ferrules and Hose and Tubing Tools



## Ferrules



Ferrules – Brass  
Also available in Steel and  
Aluminum

STAMP #	LENGTH	ID	PIERCE HOLE SIZE
833B	.718	.375	.265
622	.500	.380	.265
620B	.718	.425	.265
7322	.718	.500	.328
7323	1.00	.525	.375
7323A	.718	.525	.406
9974	1.00	.525	.437
9325B	1.00	.560	.375
7325	1.00	.560	.437
7326B	.968	.600	.453
7326	1.00	.593	.437
7327A	.968	.625	.453
7327B	.968	.600	.350
7327	1.00	.625	.437
7328A	.968	.650	.453
7328B	.968	.675	.500
7328	1.00	.656	.437
7329	1.00	.690	.500
7330B	.968	.725	.500
7330	1.00	.718	.625
7331	1.00	.750	.625
7331B	1.00	.750	.500
7332	1.00	.781	.625
7333A	.968	.825	.687
7333A	.968	.825	.687
7333	1.00	.812	.625
7244	.843	.875	.687
7244B	.968	.875	.750
5029	.875	.900	.687
7113	.968	.925	.750
7242	.875	.937	.750
5028	.843	.975	.687
5235	.843	1.000	.687
5235B	.968	1.000	.875
7114	.843	1.025	.687
7145	.843	1.050	.687
5027	.843	1.100	.812
5027B	.968	1.100	.875
7104	.843	1.150	.875
7088	.875	1.175	.875
875L	.968	1.200	1.00
7255	.968	1.250	1.000
8000	.875	1.425	1.062
1550	1.00	1.500	1.125

Other sizes available

## Hand Crimping/Cutting Tools



PART #	DESCRIPTION
TC	Tube Cutter
TCB	Tube Cutter Blade



PART #	DESCRIPTION
Stainless steel blade. Cuts rubber hose and tubing through 2" I.D. Cuts PVC pipe through 1 1/4" I.D.	
HC	Hose Cutter
HCB	Hose Cutter Replacement Blade



PART #	DESCRIPTION
Bench mount hose cutter. Cuts hose up to 1 1/8" O.D.	
BMC	Bench Mount Hose Cutter



PART #	DESCRIPTION
LOT-845	Push-On Hose Assembly Tool
Self adjusting clamp holds hose firmly in place.	
Includes 1/4" and 3/8" adapters.	

# Hose Ferrules and Hose and Tubing Tools

**\*\* WARNING \*\***  
These crimping tools are **NOT** intended for use  
with high pressure hose and fittings.



PART #	DESCRIPTION
<b>HCT-855</b>	<b>Brass Ferrule Crimping Tool</b>
<p><b>For brass or aluminum ferrules only. Will not crimp steel fittings or steel reinforced hose.</b> Manually powered hose crimping tool for hoses with an outer diameter of .490" to .710". Includes 5 dies (HCD856-1, HCD856-2, HCD856-3, HCD856-4, HCD856-5). Other dies available for hoses with an outer diameter of .385" to .843".</p>	



PART #	DESCRIPTION
<b>HCT-855A</b>	<b>Brass Ferrule Crimping Tool</b>
<p><b>For brass or aluminum ferrules only. Will not crimp steel fittings or steel reinforced hose.</b> Manually powered hose crimping tool for hoses with an outer diameter of .447" to .671". Includes 5 dies (HCD856-1, HCS856-2, HCD856-3, HCD856-4, HCD856-7) Other dies available for hoses with an outer diameter of .385" to .843".</p>	



PART #	DESCRIPTION
<b>HCT-860</b>	<b>Large Brass Ferrule Crimping Tool</b>
<p><b>For brass or aluminum ferrules only. Will not crimp steel fittings or steel reinforced hose.</b> Manually powered hose crimping tool for hoses with an outer diameter of 1 1/16" to 1 1/2". Dies sold separately.</p>	

## HCD-861 Hose Crimper Replacement Dies

PART #	HOSE OD
<b>For use with HCT 855 and 855A</b>	
HCD861-1	5/8"
HCD861-2	37/64"
HCD861-3	17/32"
HCD861-4	31/64"
HCD861-5	11/16"
HCD861-7	7/16"
HCD861-8	3/4"
HCD861-9	13/16"
HCD861-10	3/8"
<b>For use with HCT 860</b>	
HCD861-22	11/16"
HCD861-23	23/32"
HCD861-24	3/4"
HCD861-25	25/32"
HCD861-26	13/16"
HCD861-27	.27/32"
HCD861-28	7/8"
HCD861-29	29/32"
HCD861-30	15/16"
HCD861-31	31/32"
HCD861-32	1"
HCD861-33	1-1/32"
HCD861-34	1-1/16"
HCD861-36	1-1/8"
HCD861-38	1-3/16"
HCD861-40	1-1/4"
HCD861-42	1-5/16"
HCD861-44	1-3/8"
HCD861-46	1-7/16"
HCD861-48	1-1/2"